

# Replacement Windows

Precision Millworks offers a complete line of no-rot sash replacement and stationary insert kits that have a traditional look, great curb appeal, and the lasting durability of ENVIROGUARD™. Our Replacement windows are a faster, easier, cleaner, and more affordable way to replace windows. By simply replacing the operational parts of the window, the sash and the jamb, the homeowner can re-use the perfectly good sill, head, and brick mould frame already in place. This reduces cost significantly and decreases installation time from hours to minutes per window.

Our replacement windows are made with the same quality materials as our new construction assemblies and are also impervious to rot and insects. Constructed with the highest quality cellular PVC, our replacement units have all the natural characteristics of wood, including great appearance –without the shortcomings. They won't peel, splinter, decay, nor absorb moisture. Our replacement windows provide more glass space than Vinyl windows and are paintable.

Replacement windows are energy efficient using Super Spacer® Warm Edge Technology. They can be configured using the standard lock and tilt or can be upgraded to the streamlined Tilt-Lock-Combo (TLC), which uses only one piece of hardware for both operations.

Customize your replacement windows to complement the style of any home with grid light arrangements in all the popular options as either grilles between the glass (GBG) or simulated divided lights (SDL): Traditional Colonial, Craftsman, Prairie, Mission, Victorian, or any custom design profile you can think of. Hardware is available in both white and bronze.

Precision Millworks manufactures in the USA our complete line of millwork products including new construction window units (double-hung, casements, arched or radius windows, transoms), columns, pediments and much more. See all options on our website: PrecisionMillworks.com.

## SMART

Update the look of your entire home with the Precision Millworks line of ENVIROGUARD Replacement Windows.

ENVIROGUARD™  
Replacement Sash Kits

ENVIROGUARD™  
Casement Inserts

ENVIROGUARD™  
Fixed Window Inserts



**20 years on all glass  
and seals, and 25 years  
on PVC components.**

**See complete warranty  
details on our website:**

**PrecisionMillworks.com/  
Warranty**



# The ENVIROGUARD™ Story

Most people don't worry about the durability of a window until it has to be replaced because of rot. Have peace of mind with Precision Millworks line of ENVIROGUARD windows and millwork. Built using 100% PVC, our ENVIROGUARD line of products **do not rot**. The sash, sill, and all exterior parts our of replacement units are made with ENVIROGUARD. ENVIROGUARD is paintable like wood, with the traditional look and feel of real wood, yet it won't rot. All double-hung windows have been tested for wind and water resistance by a nationally certified testing facility and passed the rigorous benchmarks.

## Finishing

ENVIROGUARD cellular PVC windows and millwork should be painted with standard oil-based or latex paint using industry standard painting techniques after cleaning.

ENVIROGUARD product extrusions are cellular PVC, a vinyl-based composite. As such, they may be subject to thermal expansion and contraction at direct temperatures above 145°F. Extremely dark colors may accelerate this situation as they tend to absorb a greater amount of solar heat potentially causing warping/distortion—distortion of frame and sash components, paint adhesion loss, blistering, and peeling can all result.

**WARNING:** Painting any ENVIROGUARD cellular PVC product with a paint color that has an L value of 56 or darker (black=0 and white=100) will forfeit the product warranty. If, despite the above warning, you should choose to paint ENVIROGUARD products a dark color (as defined above), a paint specifically designed for these applications **MUST** be used. Contact the paint manufacturer to verify the paint's reflective properties and suitability with regard to painting cellular PVC. Precision Millworks Inc. is not liable for paint used on our cellular PVC components or the result of its use.

Size	Inside Frame Opening	Light Arrangement
1/8 x 3/2	20" x 38"	4 over 4
1/8 x 3/10	20" x 46"	4 over 4
1/8 x 4/6	20" x 54"	4 over 4
1/8 x 5/2	20" x 62"	4 over 4
1/8 x 5/6	20" x 66"	4 over 4
1/8 x 6/2	20" x 74"	6 over 6
2/0 x 3/2	24" x 38"	4 over 4
2/0 x 3/10	24" x 46"	4 over 4
2/0 x 4/6	24" x 54"	4 over 4
2/0 x 5/2	24" x 62"	4 over 4
2/0 x 5/6	24" x 66"	4 over 4
2/0 x 6/2	24" x 74"	6 over 6
2/4 x 3/2	28" x 38"	6 over 6
2/4 x 3/10	28" x 46"	6 over 6
2/4 x 4/6	28" x 54"	6 over 6
2/4 x 5/2	28" x 62"	6 over 6
2/4 x 5/6	28" x 66"	6 over 6
2/4 x 6/2	28" x 74"	9 over 9
2/8 x 3/2	32" x 38"	6 over 6
2/8 x 3/10	32" x 46"	6 over 6
2/8 x 4/6	32" x 54"	6 over 6
2/8 x 5/2	32" x 62"	6 over 6
2/8 x 5/6	32" x 66"	6 over 6
2/8 x 6/2	32" x 74"	9 over 9
3/0 x 3/2	36" x 38"	6 over 6
3/0 x 3/10	36" x 46"	6 over 6
3/0 x 4/6	36" x 54"	6 over 6
3/0 x 5/2	36" x 62"	6 over 6
3/0 x 5/6	36" x 66"	6 over 6
3/0 x 6/2	36" x 74"	9 over 9
3/4 x 3/2	40" x 38"	8 over 8
3/4 x 3/10	40" x 46"	8 over 8
3/4 x 4/6	40" x 54"	8 over 8
3/4 x 5/2	40" x 62"	8 over 8
3/4 x 5/6	40" x 60"	8 over 8
3/4 x 6/2	40" x 74"	12 over 12
4/0 x 3/2	48" x 38"	4W x 4H
4/0 x 3/10	48" x 46"	4W x 4H
4/0 x 4/6	48" x 54"	4W x 4H
4/0 x 5/2	48" x 62"	4W x 4H
4/0 x 5/6	48" x 66"	4W x 4H
4/0 x 6/2	48" x 74"	4W x 6H
5/0 x 3/2	60" x 38"	5W x 4H
5/0 x 3/10	60" x 46"	5W x 4H
5/0 x 4/6	60" x 54"	5W x 4H
5/0 x 5/2	60" x 62"	5W x 4H
5/0 x 5/6	60" x 66"	5W x 4H
5/0 x 6/2	60" x 74"	5W x 6H
6/0 x 3/2	72" x 38"	6W x 4H
6/0 x 3/10	72" x 46"	6W x 4H
6/0 x 4/6	72" x 54"	6W x 4H
6/0 x 5/2	72" x 62"	6W x 4H
6/0 x 5/6	72" x 66"	6W x 4H
6/0 x 6/2	72" x 74"	6W x 6H

SASH REPLACEMENT KITS—Double-hung

STATIONARY/FIXED REPLACEMENT KITS—non-operational window units



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